

7 Maintenance

When carrying out maintenance work, always observe the following safety rules.

- Only trained technicians are authorised to perform the described maintenance activities.
- Always disconnect the power supply by disconnecting the plug.
- Test the machine after carrying out maintenance work or repairs to make sure the machine can be used safely.

7.1 Maintenance Schedule

The diagram below shows the maintenance activities that must be performed and the interval with which these activities must be performed.

For specific descriptions for performing maintenance activities, consult the appropriate section within *Maintenance* on page 23.

Activity *	1-D	1-W	6-M	1-Y	4-Y
Cleaning					
Cleaning the machine.	X				
Inspections					
Check the oil level.		X			
Run the pump cleaning program.		X			
Inspect the sealing bars.		X			
Inspect the silicone rubber of the silicone holders.		X			
Inspect the lid gasket.		X			
Check the plastic lid for cracks.		X			
Inspect the lid springs. Pay additional attention to damage and the fastenings of the lid springs.		X			
Lubrication					
Replace the oil of the vacuum pump. See <i>Technical Data</i> on page 35 for the type of oil.			X		
Replacement					
Replace the sealing wires.			X		
Replace the silicone rubber of the silicone holders.			X		
Replace the lid gasket.			X		
Replace the oil exhaust filter.				X	
Contact your dealer for professional servicing.				X	